

DART AEROSPACE LTD	Work Order:	21504
Description: Saddle Kit	Part Number:	K10003
	Qty:	4

Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	RF	04.09.16	4																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 WK 39	RF	04.09.20	4																																																																																
3	ST	Pick: <table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr> <tr><td>24</td><td>D2570</td><td>Bushing</td><td>B21350</td></tr> <tr><td>1</td><td>D2571</td><td>Saddle</td><td>B15883/B20567/B21017</td></tr> <tr><td>1</td><td>D2572</td><td>Saddle</td><td>B21248/B20071</td></tr> <tr><td>1</td><td>D2573</td><td>Saddle</td><td>B21018</td></tr> <tr><td>1</td><td>D2574</td><td>Saddle</td><td>B21018</td></tr> <tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B20967</td></tr> <tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B20977</td></tr> <tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B20317</td></tr> <tr><td>2</td><td>D2876</td><td>Spacer B16077/B19162</td><td>B19828</td></tr> <tr><td>2</td><td>D2877</td><td>Spacer</td><td>B19935</td></tr> <tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B20929/B21020</td></tr> <tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M15204</td></tr> <tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M14764</td></tr> <tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M15477</td></tr> <tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M14206</td></tr> <tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M15020</td></tr> <tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M15191</td></tr> <tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M15199</td></tr> <tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M14764</td></tr> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B21350	1	D2571	Saddle	B15883/B20567/B21017	1	D2572	Saddle	B21248/B20071	1	D2573	Saddle	B21018	1	D2574	Saddle	B21018	1	D2736-1	Bracket	B20967	1	D2736-3	Bracket	B20977	4	D2747	Socket Head Set Screw	B20317	2	D2876	Spacer B16077/B19162	B19828	2	D2877	Spacer	B19935	1	D2968-041	Tow Ring	B20929/B21020	16	AN4-6A	Bolt	M15204	4	AN4-46A	Bolt	M14764	8	AN4-51A	Bolt	M15477	8	AN6-12A	Bolt	M14206	32	AN960JD416	Washer	M15020	8	AN960JD616	Washer	M15191	1	AN970-4	Washer	M15199	29	MS21042L4	Nut (or MS21042-4)	M14764	RF	04-11-03	4
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4	QC4	Inspect 100% kit for completeness on the W/O	RF	04/11/03	4																																																																																
5	PK	Pack per PPP K10003	REV.F	04/11/03	4																																																																																
6	AC	Cost / part: ~ 541.38	SG	04.11.04	4																																																																																
7	DC	Close W/O \$01.77 Inspection Level 21	RF	04.11.05	4																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	RF

RELEASED  
03.01.16

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector

PAR#: \_\_\_\_\_ Fault Category: \_\_\_\_\_ DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 16, 2004  
07:37 am

Work Order No	:	0021504	Department Code:	
Project Name	:	K10003	Burden Flags	: NNNNNNN
Project For	:	WK441	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	*K10003	Invoice Number	:
Description	:	D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	4	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	09-15-04	Est Margin	: 0.000%
Est Finish Date	:	10-07-04	Actual Margin	: 0.000%
Act Finish Date	:			
Drawings Reqd	:	No		
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	0.00